

Blaze Duo Specifications

Blaze Cobot included

Reach: 1550 mm / 61" reach including MIG torch

Dimensions

Overall	2565 mm x 1549 mm x 2540 mm (101" w x 61" d x 100" h)
Table Height	914 mm (36")
2 Weld Stations	1060 mm x 1,244 mm (41.75" x 48")
Spatter Catch Trays	2 trays cover entire weld area

General

LED Lighting

Fume Extraction

Welder: Auto Continuum 350

Maximum Current	914 mm (36")
60—100% Duty Cycle	1,244 mm x 2,490 mm (48" x 96")
Power Supply	230VAC, 380VAC, 400 VAC, 460Vac, 575Vac
Welding Circuit Rating	230 VAC - 575VAC, 30V @ 40amps, 575VAC @ 20A

Advanced MIG Processes

Versa-Pulse™

Accu-Pulse® MIG (GMAW-P)

RMD®

MIG (GMAW)

High-deposition MIG (GMAW)

Flux-cored (FCAW)

Wire Drive

Wire Dia range	50-1000 IPM (1.2725.4 –m/min.)
Wire Feed Speed RMD®	0.92.0 –mm (. 0355/64–")